

		GLAZED VITRIFIED TILES			
		DESIGN QUALIFYING REPORT			
		GLAZED POLISHED COLLECTION			
SIZE 800X800	CODE & NAME	GLAZED POLISHED COLLECTION			
DIMENTION & SURFACE QUALITY					
		Description of the Test	Test Method	International Specification	Royal Porcelain Value
1		Length & Width (Average)	ISO 10545.2	Set by Manufacture	800 mmX800 mm (Squared)
		Deviation in Length & Width	ISO 10545.2	± 0.6 %	Max ± 0.20 %
2		Thickness (Average)	ISO 10545.2	Set by Manufacture	10.0 mm
		Deviation in Thickness	ISO 10545.2	± 10 %	Max ± 3.0 %
3		Straightness of Sides	ISO 10545.2	± 0.5 % (Max 2 mm)	0.2 % (Max) (1.0 mm)
4		Rectangularity	ISO 10545.2	± 0.6 % (Max 4 mm)	Rectified (Diagonal ±0.3mm)
5		Surface Flatness	ISO 10545.2	± 0.5 % (Max 2 mm)	0.3 % (Max) (1.8 mm)
6		Surface Quality	ISO 10545.2	Min 95 %	Min 95 %
PHYSICAL PROPERTIES					
7		Water Absorption by mass (Average)	ISO 10545.3	<0.5 % < E < 3.0%	Max 3.0 %
8		Modulus of Rupture	ISO 10545.4	> 27 N/mm ²	> 30.0 N/mm ²
9		Abrasive Resistance (Maximum)	ISO 10545.7	Set by Manufacture	Class II (750revolutions)
10		Moh's Scale Hardness	EN 101	Set by Manufacture	4.0 – 5.0
11		Density	ISO 10545.3	> 2.0 g/cc	2.4 g/c
12		Colour Resistance to light	ISO 10545.16	Resistance	Resistance
THERMAL PROPERTIES					
13		Thermal Expansion	ISO 10545.8	< 90.0 X 10 ⁻⁷ °C ⁻¹	74.0 X 10 ⁻⁷ °C ⁻¹
14		Moisture Expansion	ISO 10545.10	Nil	Nil
15		Resistance to Thermal Shock	ISO 10545.9	Min 10 Cycle	Resistant
16		Resistance to Crazing	ISO 10545.11	Min 4 Cycle	Resistant
17		Frost Resistance	ISO 10545.12	Resistance	Resistant
CHEMICAL PROPERTIES					
18		Chemical Resistance	ISO 10545.13	Min Class B	Class B(Min)
19		Resistance to Stains	ISO 10545.14	Min Class III	Class IV
RANDOMNESS & DISPLAY OF THE TILES					
20		Display of Tiles	1 tile		
APPLICATIONS					
Product features are with low abrasion resistance and low scratch hardness. As such,this is suitable for flooring in domestic internal area like living room, bed room etc. This is not suitable for wet area since the polished surface may be slippery, also not suitable for the floor that has direct entrance from the sand floor. The shiny surface may be damaged by concentrated chemicals					
Prepared by:-		Manager - QA, R &D		Date	
Revision No.				Date of Revision	
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